Leviat®
A CRH COMPANY

HALFEN

HALFEN DETAN ROD SYSTEMS
Technical Product Information

DT 23-EN

Leviat®
A CRH COMPANY

We are one team.
We are Leviat.

Leviat is the new name of CRH's construction accessories companies worldwide.

Under the Leviat brand, we have united the expertise, skills and resources of Halfen and its sister companies to create a world leader in fixing, connecting and anchoring technology.

The products you know and trust, including Halfen DETAN Rod systems, will remain an integral part of Leviat's comprehensive brand and product portfolio. As Leviat, we can offer you an extended range of specialist products and services, greater technical expertise, a larger and more agile supply chain and better, faster innovation.

By bringing together CRH's construction accessories family as one global organisation, we are better equipped to meet the needs of our customers, and the demands of construction projects, of any scale, anywhere in the world.

This is an exciting change. Join us on our journey.

Read more about Leviat at Leviat.com

Our product brands include:

Ancon®

HALFEN

PLAKA

60 locations

sales in **30+** countries

3000 people worldwide

Imagine. Model. Make.

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TENSION AND COMPRESSION ROD SYSTEM
Halfen DETAN Rod systems

Modern architecture always strives to find a balance between practical, functional and aesthetically exceptional solutions. With our Rod Systems, we offer two product solutions that meet the highest aesthetic, safety and quality requirements. Our technically mature systems are easy to install and can be used for filigree supporting structures as well as for high load applications. Rod systems are increasingly being implemented as architectural and structural elements.
As a future-oriented, innovative company Leviat focuses on the ever-changing requirements of the industry. Our latest development aims to combine the portfolio of Ancon and Halfen Rod systems to ensure we meet the individual requirements of our customers and the industry.
For the steel variant we provide "Halfen design" and for the stainless steel variant we provide the "Ancon design". With both systems we are offering to our customers an optimum version from our product portfolio.
Both systems have a wide range of accessories and can be designed as tension and compression rod system. Likewise, both systems are regulated in a European Technical Assessment (ETA). Furthermore, they can be dimensioned and configured in our software, which is available free of charge.

Benefits and changes for planners of the previous Ancon system:
With the HALFEN system DETAN-S, we offer additional diameters (d_s=60 mm and d_s=76 mm), higher load-bearing capacities and the complete system in steel or hot-dip galvanised steel incl. brushed threads with sealing set.

Benefits or changes for planners of the previous HALFEN system DETAN-E:
For systems made of stainless steel, larger diameters (d_s=36 mm and d_s=42 mm) can be used. The diameters d_s=6 mm and d_s=27 mm are phased out. In addition to the electropolished variant, it is also possible to obtain satin or hand-polished systems.

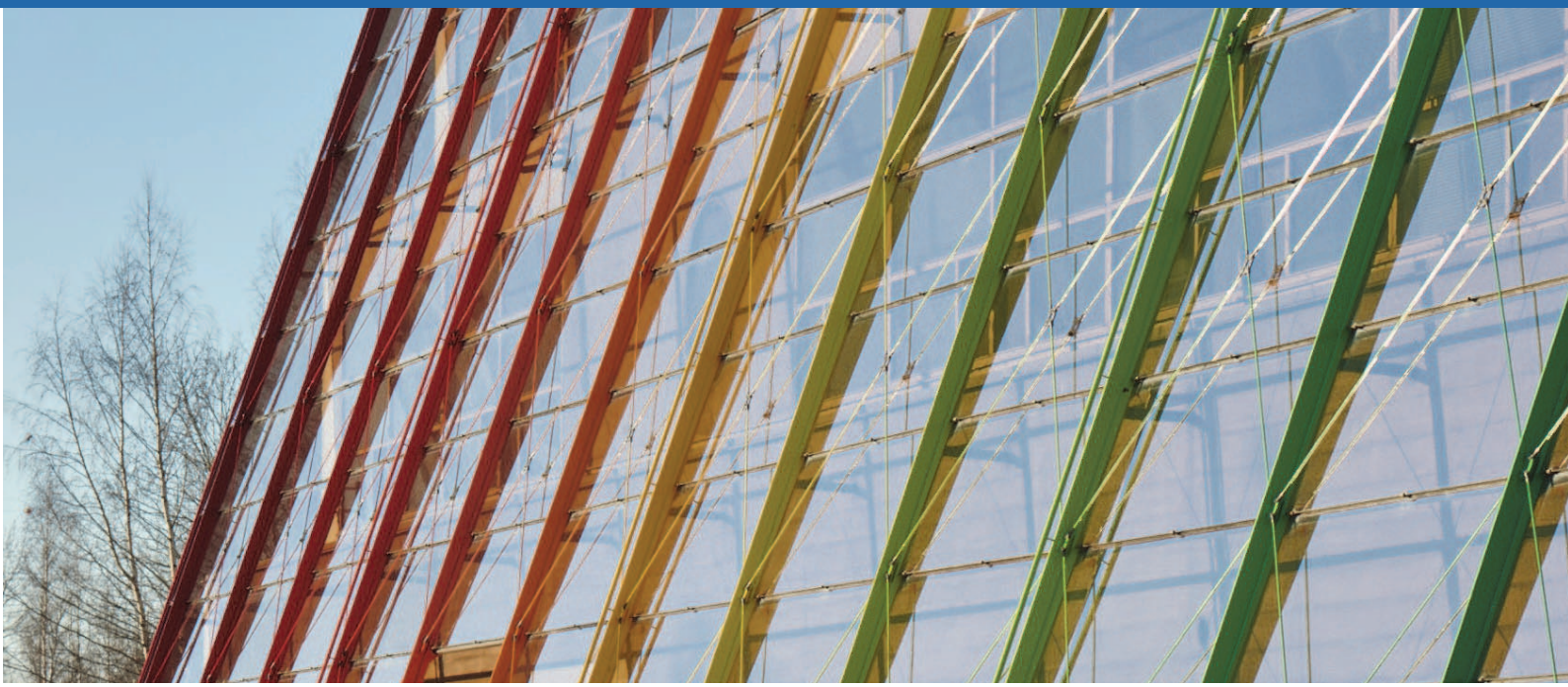
Diameters for DETAN-S in steel:
M10, M12, M16, M20, M24, M27, M30, M36, M42, M48, M52, M56, M60, M76

Diameters for DETAN-D in stainless steel:
M8, M10, M12, M16, M20, M24, M30, M36, M42

The market launch of the new product portfolio will take place under the following name:

› Halfen DETAN-S Rod system carbon steel (previously DETAN-S)

› Halfen DETAN-D Rod system stainless steel (previously Ancon 500 Stainless steel)



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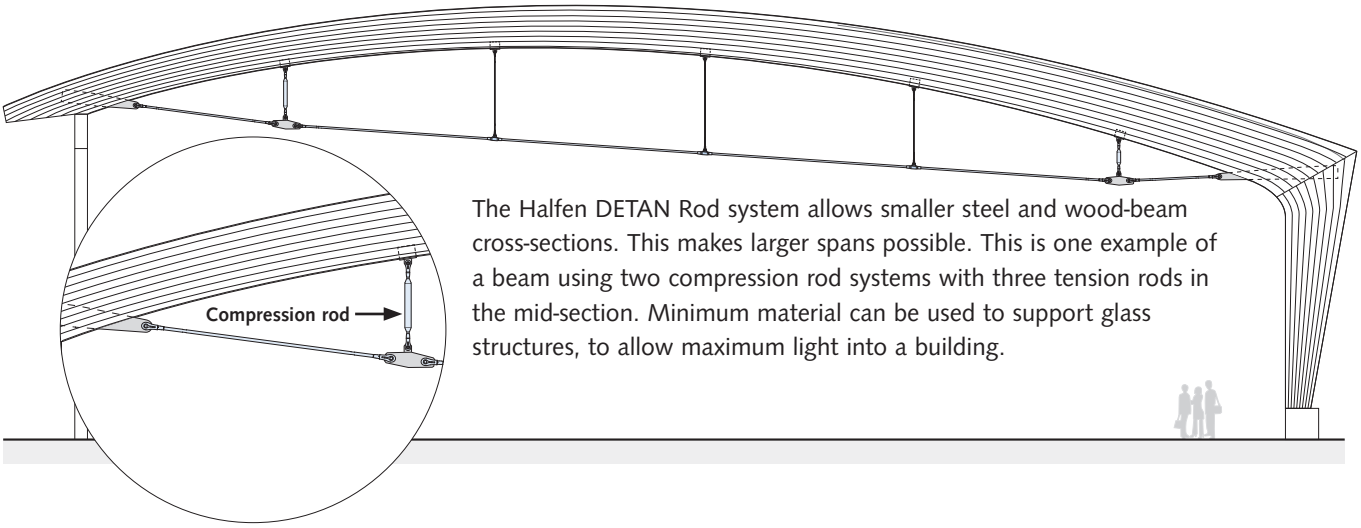
Applications

Application – examples

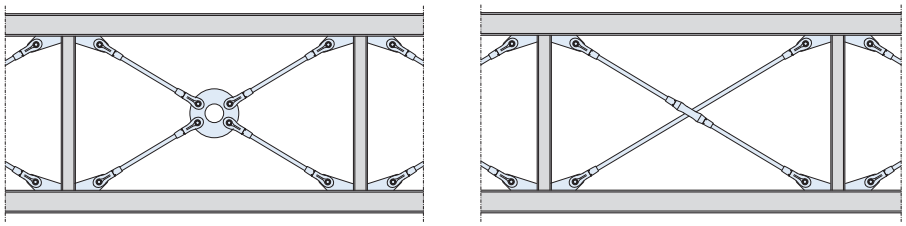
The Halfen DETAN Tension and compression rod systems are a perfect match, both structurally and aesthetically. Halfen DETAN is suitable for use in all types of bracing applications. To complement range we offer a wide selection of services and accessories, for example, anchor discs and cross couplers and providing construction detailing and assistance for further possible applications.

Bracing under beams



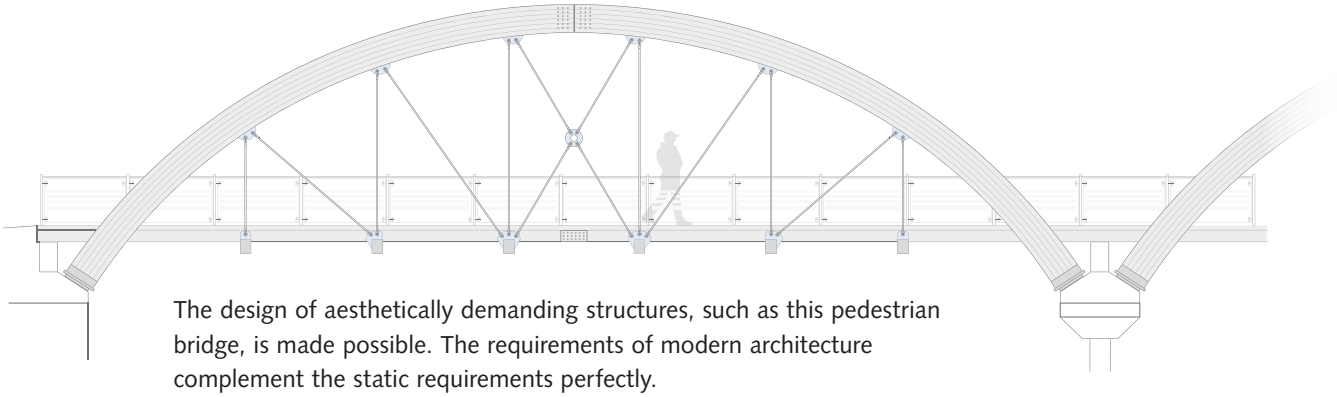
The Halfen DETAN Rod system allows smaller steel and wood-beam cross-sections. This makes larger spans possible. This is one example of a beam using two compression rod systems with three tension rods in the mid-section. Minimum material can be used to support glass structures, to allow maximum light into a building.

Stiffeners and Bracings



Statically required wind–bracing in roofs and walls can be aesthetically designed as a visual focus-point using the tension rod system. Cross bracing is possible either with a cross coupler or an anchor disc.

Suspensions

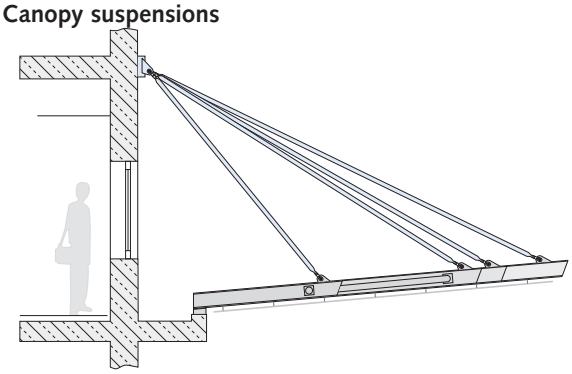


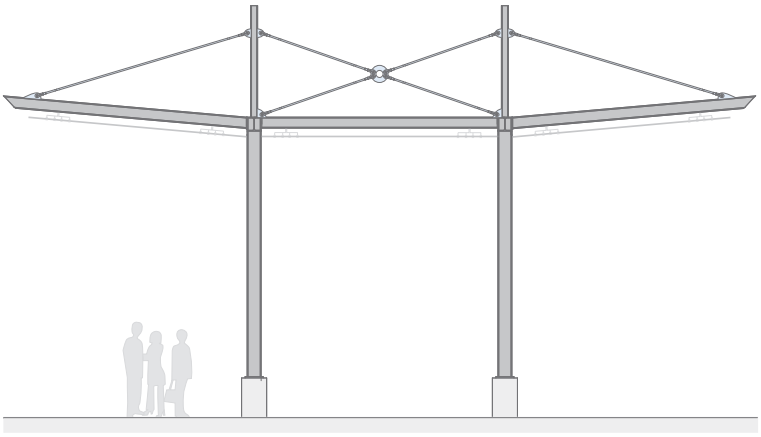
The design of aesthetically demanding structures, such as this pedestrian bridge, is made possible. The requirements of modern architecture complement the static requirements perfectly.

HALFEN DETAN ROD SYSTEMS
Applications

Application — examples

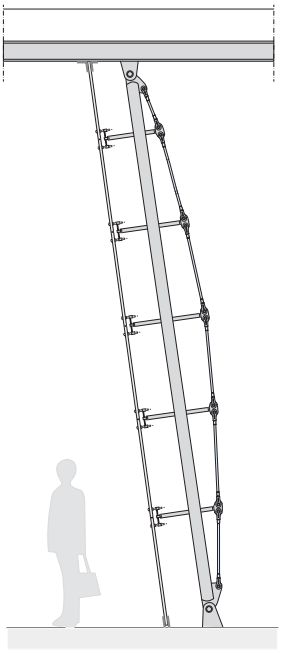
Canopy suspensions





The Halfen DETAN System allows bracings to be designed using a minimum of obtrusive structural elements, leaving them almost invisible. Statically required elements are simultaneously used as design elements. The visually, unobtrusive bracing elements give the whole structure an overall lightness. Applications are suspended canopies in all types of commercial and industrial projects. The Halfen DETAN Rod system is suitable for tension and compression loads.

Back-braced glass-façades



The Halfen DETAN Rod system allows filigree support structures for glass-façades to be realized.

Halfen DETAN as a Design Element

The Sage, Gateshead/England
Cross bracings provide a futuristic, lightweight construction.
For structural reasons, Halfen DETAN Tension rods run diagonally across the glazed façade. The filigree Halfen DETAN system is perfectly integrated, emphasizing the fascinating overall impression of the building.

Halfen DETAN as a Design Element

L'Aquapolis Centre aquatique, Limoges/France

The aquatic sports centre is located in Limoges in France. Various fun pools are distributed over 2.400 m^2 as well as a 25 and a 50 metres competition size facility. Numerous fitness, water sport activities and relaxation zones are also available. Construction was completed after 3 years and the centre was opened in January 2015.
In the Aquapolis project the im-pressive DETAN structure uses hot-dipped galvanized elements as tension chords for the roof beams with 12, 16, 24, 30, 36, 56 and 76 mm diameters.

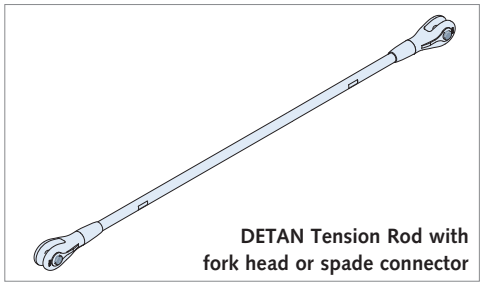
Moody Pedestrian Bridge, Austin/USA

The Moody Pedestrian Bridge is a one of a kind inverted Fink Truss Bridge. The bridge is characterized by a series of slender steel towers that vary in height and scale. Tension rods in various lengths were engineered and designed to connect the towers to the bridge itself. Additional rods were used at the tops of the steel towers and also as a cross brace at the bottom of the main tower. Rods were provided in HDG material and then were painted to match the steel towers.

HALFEN DETAN ROD SYSTEMS
System Overview

DETAN Tension rod system

Basic system:

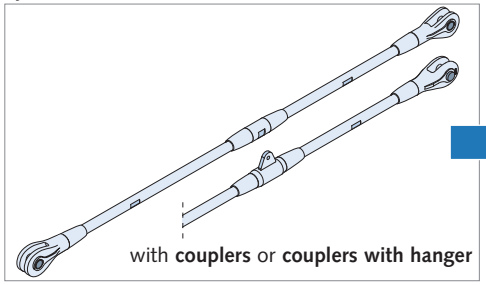


DETAN Tension Rod with fork head or spade connector

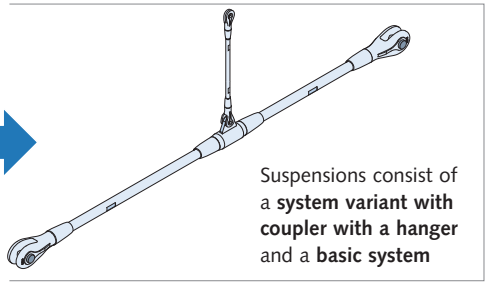
Ordering procedure → page 11
Load capacity, system dimensions and materials:
Steel → pages 14–15
Stainless steel → pages 16–17

The DETAN Rod systems are only approved for predominantly static loads.

System variants:



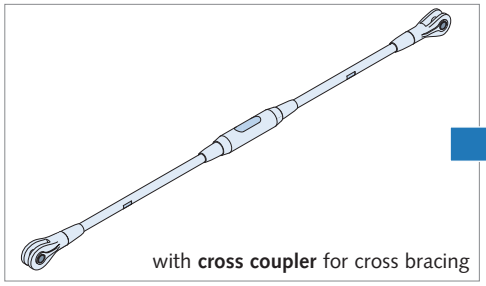
with **couplers** or **couplers with hanger**



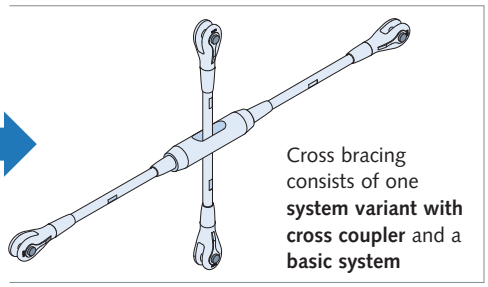
Suspensions consist of a **system variant with coupler with a hanger** and a **basic system**

Ordering example → page 11
Load capacity, system dimensions and materials:
Steel → pages 14–15
Stainless steel → pages 16–17

Cross bracing:

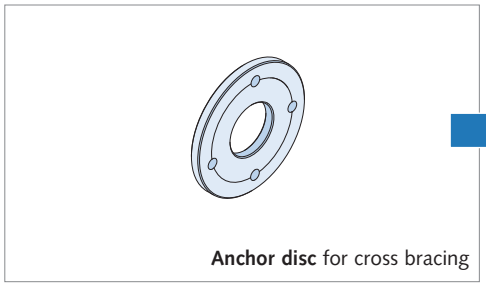


with **cross coupler** for cross bracing

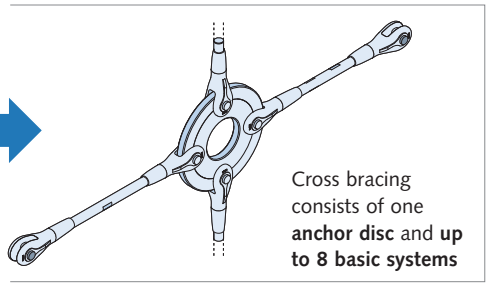


Cross bracing consists of one **system variant with cross coupler** and a **basic system**

Ordering example → page 12
Load capacity, system dimensions and materials:
Steel → pages 14–15
Stainless steel → pages 16–17



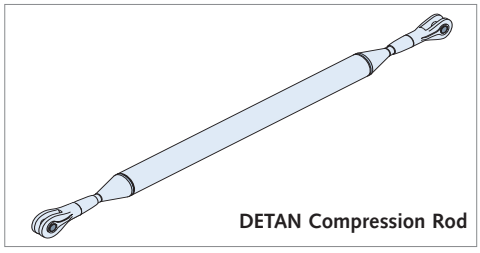
Anchor disc for cross bracing



Cross bracing consists of one **anchor disc** and **up to 8 basic systems**

Ordering example → page 13
Load capacity, system dimensions and materials:
Steel → pages 14–15
Stainless steel → pages 16–17

DETAN Compression rod system



DETAN Compression Rod

Ordering example → page 19
Load capacity, system dimensions and materials → pages 16–17

Pretension unit

More information → pages 25–26

Product Range Overview: Halfen DETAN Tension Rod System

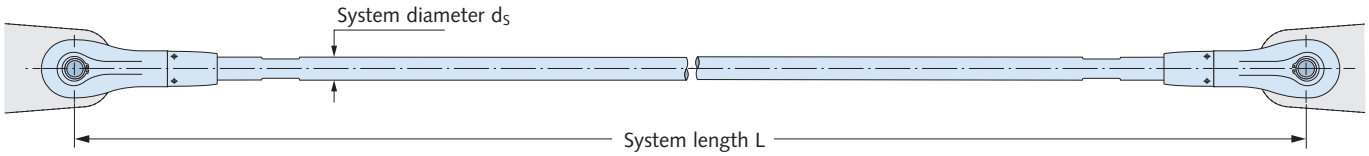
Ordering procedure

Example order: Tension rod system, DETAN-S, d_S = 30 mm, L = 4500 mm FV, 1 coupler

Product / DETAN System/ system diameter d_S / system length L / specification

Abbreviations:
WB = mill finish
FV = HDG = hot-dip galvanized

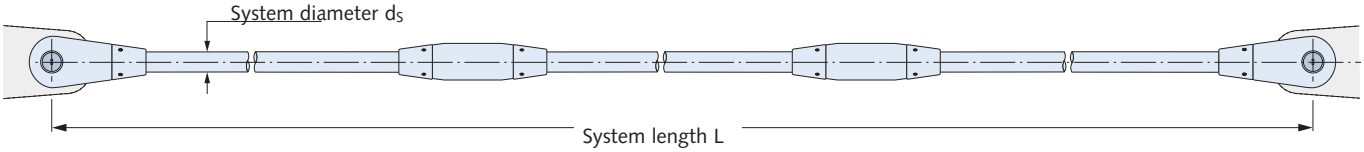
Basic system



Ordering example (material steel HDG): Tension rod system, DETAN-S, d_S = 52 mm, L = 3620 mm FV

System variants

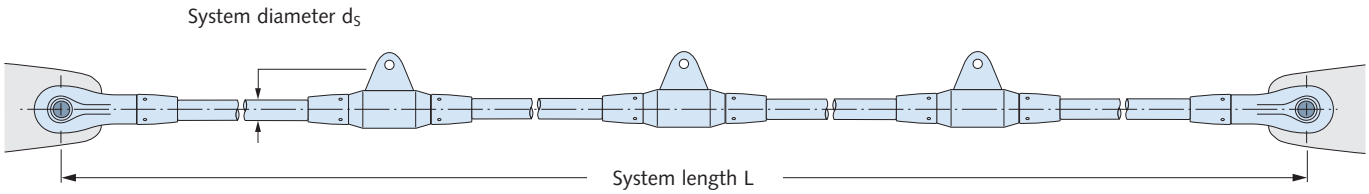
with **coupler:**



Ordering example (stainless steel): Tension rod system, DETAN-D, d_S = 24 mm, L = 11200 mm, 2 couplers

Note: Maximum 5 couplers are possible.

coupler with hanger:



Ordering example (material steel HDG): Tension rod system, DETAN-S, d_S = 30 mm, L = 34000 mm FV, 3 couplers with hanger

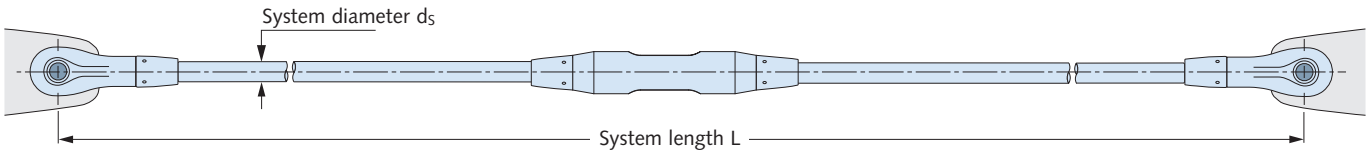
System DETAN-S, European Technical Assessment ETA-05/0207														
System diameter **d_S** [mm]	**10**	**12**	**16**	**20**	**24**	**27**	**30**	**36**	**42**	**48**	**52**	**56**	**60**	**76**
Available **minimum system length L** [mm]														
Rod hot-dip galvanized	250	310	360	440	520	560	600	700	810	940	990	1050	1160	1480
Available **maximum system length L** with one rod [mm]														
Rod hot-dip galvanized	6060	6070	12080	12100	12120	12140	12140	12170	12220	12260	12270	12290	12320	15430

System DETAN-D, European Technical Assessment ETA-23/0276									
System diameter **Ø d_S** [mm]	**8**	**10**	**12**	**16**	**20**	**24**	**30**	**36**	**42**
Available **maximum system length L** with one rod [mm]									
Polished	6035	6042	6050	6065	6076	6100	6113	6138	6162

Product Range Overview: DETAN Tension Rod System

System variants

Cross coupler for cross bracing:



Ordering example (material steel HDG): Tension rod system, DETAN-S, d_S = 30 mm, L = 5600 mm FV, 1 cross coupler

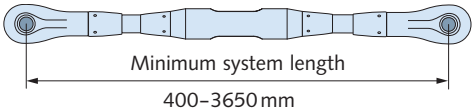
System dimensions DETAN-S [mm]

System - Ø d_S	10	12	16	20	24	27	30	36	42	48	52	56	60	76
Reduction for 2 × fork	60	73	85	107	128	140	148	179	220	264	277	290	324	432
0_m	15.0	18.5	22.5	27.0	34.0	37.5	42.5	51.0	55.0	62.5	70.5	77.5	85.0	115.0
L_{km}	100	120	142	166	200	222	242	284	310	348	400	440	478	631
min. system length	550	650	750	900	1050	1150	1200	1400	1600	1850	2000	2100	2300	2950

Minimal system length

min. system length = 1 × cross coupler, 2 × tension rods, 2 × forks and 4 × locking-nuts

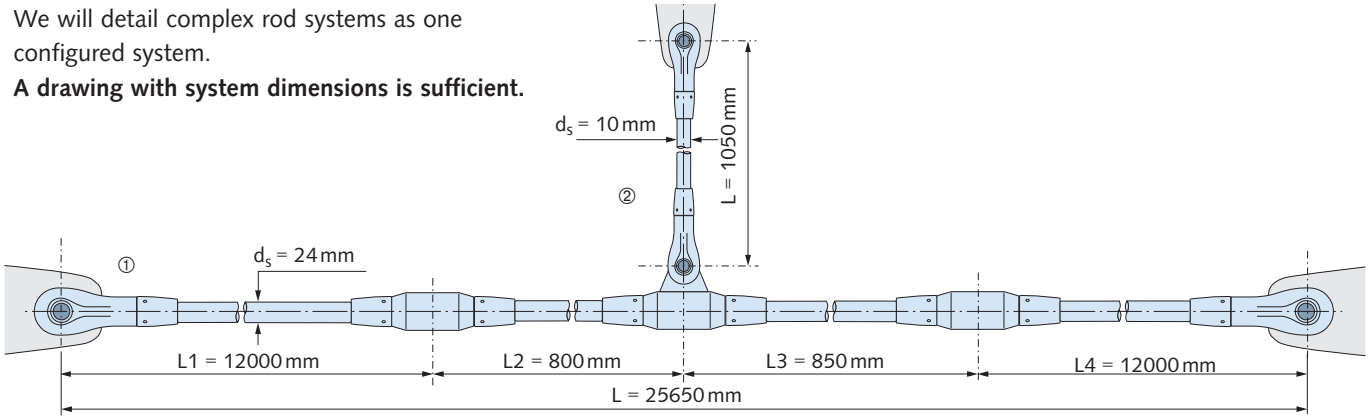
⚠ Spanner flats are available with bars from ≥ 900 mm in length



System variant with asymmetric distribution of couplers

Order with specification of system length L:
We calculate the rod lengths and minimum and maximum system length. The couplers are distributed symmetrically. If an asymmetric distribution of the couplers is required, a drawing with all necessary measurements must be included. Alternatively, order using our dimensioning software, see page 23.

We will detail complex rod systems as one configured system.
A drawing with system dimensions is sufficient.

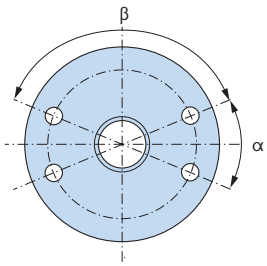


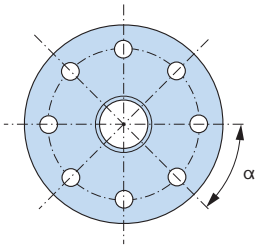
Ordering example:
① Tension Rod System, DETAN-S, d_S = 24 mm, system length according to drawing, WB, couplers according to drawing
② Tension Rod System, DETAN-S, d_S = 10 mm, system length L = 1050 mm WB

Product Range Overview: Cross Bracings, DETAN Compression Rod System

Cross bracings

Anchor disc



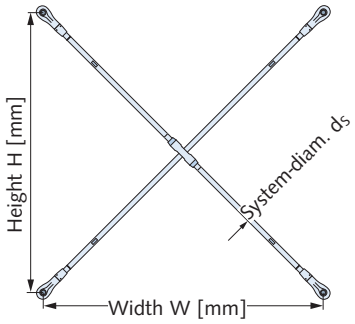


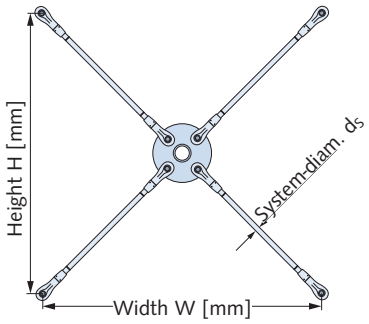
Note:
- maximum 8 tension rod connections are possible
- connecting angle $\alpha_{min} = 40°$

1. Ordering example: Anchor disc, DETAN-S, d_S = 42 mm, 4 holes drilled α = 40°, β = 140° (see drawing), FV
2. Ordering example (stainless steel): Anchor disc, DETAN-D, d_S = 24 mm, 8 holes drilled α = 45° (see drawing)

System DETAN-S, European Technical Assessment ETA-05/0207														
System diameter d_S [mm]	10	12	16	20	24	27	30	36	42	48	52	56	60	76

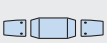
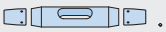
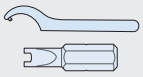
System DETAN-E, European Technical Assessment ETA-23/0276									
System diameter d_S [mm]	8	10	12	16	20	24	30	36	42





Alternatively, please enquiries **for complete systems** with bracings as cross couplers or as anchor disks. **A drawing with system dimensions is sufficient.**

Set articles and individual components

	• **Tension rod** (specify rod length separately)		• Pin
	• **Fork connection set:** Fork, locking-nuts, pins, circlips, sealing kit, left-hand thread		• Locking nut, left-hand thread • Locking nut, right-hand thread
	• **Fork connection set:** Fork, locking-nuts, pins, circlips, sealing kit, right-hand thread		• Flat seal ① • Round seal ①
	• **Coupler set:** coupler + 2 locking-nuts, sealing kit		• Circlip for one fork ①
	• **Coupler set with hanger:** coupler with hanger + 2 locking-nuts, sealing kit		• Coupler, with hanger • Coupler, without hanger
	• **Cross coupler set:** cross coupler + 2 locking-nuts, sealing kit		• Fork, left-hand thread • Fork, right-hand thread
	• **Spanner** • **Snake-eye tool**		• Cross coupler

① Stainless steel variant is without sealing kit/circlip.
European Technical Assessment is only valid when using components as a complete system

1. Ordering example: Connection set, DETAN-S, d_S = 20 mm, left-hand thread, FV
2. Ordering example: Tension rod, DETAN-S, d_S = 10 mm, L = 500 mm, thread length left = 120 mm, thread length right = 150 mm

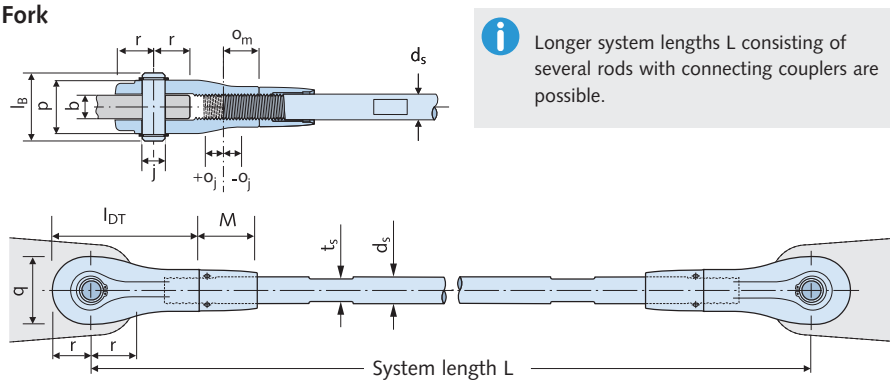
HALFEN DETAN ROD SYSTEMS
System DETAN-S, European Technical Assessment ETA-05/0207

System components — materials and finish							
	Tension rod		Fork		Couplers, locking-nuts	Anchor disc
System diameter d_S [mm]	10–12	16–76	10–12	16–76	10–76	10–76
Material	S355J2	S520	S355J2	G20 Mn5+QT	S355J2/S235JR	S355J2
Finish **FV**	hot-dip galvanized		hot-dip galvanized		hot-dip galvanized	hot-dip galvanized
Finish **WB**	mill finish		hot-dip galvanized		hot-dip galvanized	hot-dip galvanized

System load capacities; system- and available rod lengths; material specification, steel strength grade S355 (diameter d_S 10-12) or S520														
System diameter d_S [mm]	**10**	**12**	**16**	**20**	**24**	**27**	**30**	**36**	**42**	**48**	**52**	**56**	**60**	**76**
System load capacities														
Load capacity $F_{t,R,d}$ [kN]	21.3	30.94	81.22	126.9	182.7	238.1	290.6	423.4	581.1	763.7	911.3	1052.4	1224.5	2016.2
Available **minimum system length L** [mm]														
mill finish, hot-dip galvanized	250	310	360	440	520	560	600	700	810	940	990	1050	1160	1480
Available **maximum system length with one rod** [mm]														
mill finish, hot-dip galvanized	6060	6070	12080	12100	12120	12140	12140	12170	12220	12260	12270	12290	12320	15430
Available **maximum rod length L** [mm]														
mill finish, hot-dip galvanized	6000		12000											15000

In accordance with ETA-05/0207 the partial safety value for the table above are assumed as γ_{M0} = 1.0 and γ_{M2} = 1.25
Design load $F_{t,R,d}$ according to annex B11 of ETA-05/0207. The load capacities in this table were determined on the basis of different available material strengths. The up to 15% higher design values can be achieved with strength class S520. The design values of all strength classes can be found in annex B11 of ETA-05/0207.

Fork



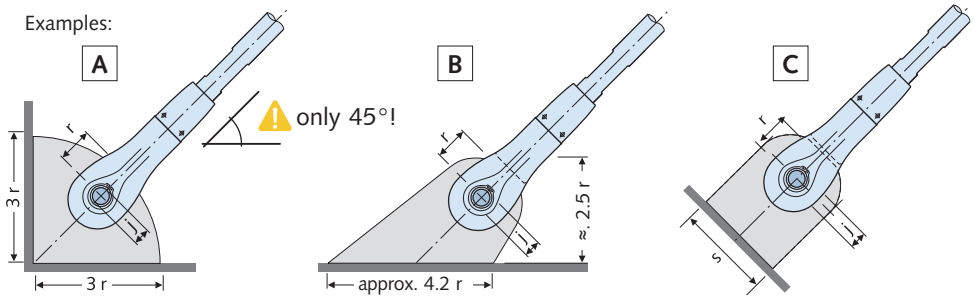
Longer system lengths L consisting of several rods with connecting couplers are possible.

System dimensions [mm], materials — see table above															
System diameter	d_S	**10**	**12**	**16**	**20**	**24**	**27**	**30**	**36**	**42**	**48**	**52**	**56**	**60**	**76** ①
Fork length	L_{DT}	60	73	89	110	133	147	160	192	225	265	285	305	335	460
Pin length	l_B	28	32	44	52	60	65	72	84	97	111	119	130	139	180
Fork width	p	20	24	33	40	46	51	57	68	79	90	98	107	116	146
Fork height	q	26	31	41	51	61	69	75	90	105	119	125	137	146	196
Thread depth	o_m	15.0	18.5	22.5	27.0	34.0	37.5	42.5	51.0	55.0	62.5	70.5	77.5	85.0	115
Screw adjustment range	o_j	5.0	6.5	7.5	8.0	11.0	12.5	12.5	14.0	15.0	17.5	20.0	22.5	25.0	39
Length locking nut	M	24.5	37.0	41.0	50.0	58.0	63.0	64.0	72.0	83.0	91.0	98.0	105	112	148
Tension rod		Spanner width t_s													Hook spanner ②
		8	10	14	18	21	24	27	32	36	41	46	50	55	90/6
Locking-nuts		Use soft touch pliers		With hook spanner											
				25–28	30–32	34–36	40–42	45–50	52–55	68–75	68–75	80–90	80–90	80–90	155/8

① Delivery time on request.
② When using a chain tensioner instead of a hook spanner we recommend protecting the rod surface against damage (also applies to the couplers).
Corrosion protection: rod thread hot-dip galvanized. Fork threads sealed with stoppers. Also see page 22 for sealing system

Connecting plates

The load transfer from the rod system into the plates is considered as verified if the dimensions in the table have been observed.
Plates are not included in the scope of delivery.



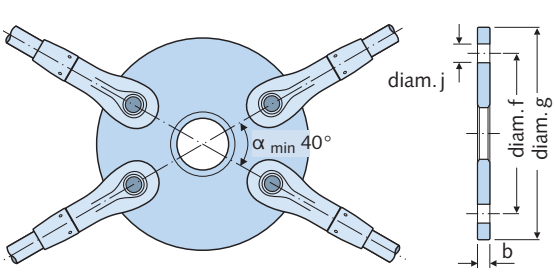
Note: A can only be used when simultaneously using the circular anchor disc at 45°, see page 19.

Dimensions [mm]; Material — minimum qualities for diameter 10-12, steel strength grade S235JR; or for diameter 16-95, steel strength grade S355J2															
System diameter	d_S	10	12	16	20	24	27	30	36	42	48	52	56	60	76
Thickness conn. plate	b	8	10	15	18	20	22	25	30	35	40	45	50	55	65
Hole diameter for pin	j	9.5	11.5	15.5	19.5	23.5	26.5	29.5	33.5	41	47	49	53	57	76
Hole position	r	15	18	24	29	35	39	43	51	60	70	76	83	88	129
Minimum width	s	28	33	41	53	66	76	83	97	117	134	143	152	162	222

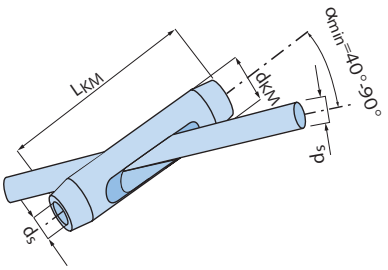
Cross bracing

Option 1: **Anchor disc**, Standard K40 (smallest connecting angle α_{min} = 40°)

Example: Anchor disc with 4 tension rods (max. of 8 rod connections per disc)



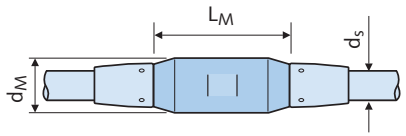
Option 2:
Cross coupler
(connecting angle)
α = 40°–90°

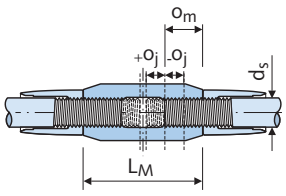


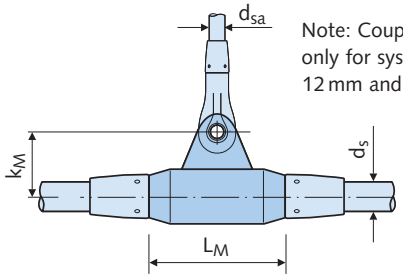
Anchor disc — Dimensions [mm]; material specification, steel strength grade S355J2, hot-dip galvanized															
System diameter	d_S	10	12	16	20	24	27	30	36	42	48	52	56	60	76
Diameter of outer holes	f	90	110	140	180	210	240	260	310	360	420	450	490	520	702
Outer anchor disc - diam.	g	120	146	186	238	280	318	346	412	480	558	600	652	692	960

Cross coupler — Dimensions [mm]; material specification, steel strength grade S355J2, hot-dip galvanized															
System diameter	d_S	10	12	16	20	24	27	30	36	42	48	52	56	60	76
Coupler length	L_{KM}	100	120	142	166	200	222	242	284	310	348	400	440	478	631
Coupler diameter	d_{KM}	20	24	32	39	46	52	57	70	80	93	101	112	120	154

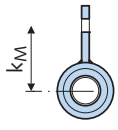
Couplers







Note: Coupler with hanger only for system diameter 12 mm and higher.



Dimensions [mm]; material specification, steel strength grade S355J2, hot-dip galvanized															
System diameter	d_S	10	12	16	20	24	27	30	36	42	48	52	56	60	76
Coupler length	L_M	40	50	62	78	94	104	120	140	158	180	195	210	245	328
Coupler diameter	d_M	20	22	28	35	42	47	53	64	75	87	93	98	104	155
Thread depth	o_m	15.0	18.5	22.5	27.0	34.0	37.5	42.5	51.0	55.0	62.5	70.5	77.5	85.0	115
Screw adjustment range	o_j	5.0	6.5	7.5	8.0	11.0	12.5	12.5	14.0	15.0	17.5	20.0	22.5	25.0	39
Suspension system diam.	d_{sa}	-	10	10	10	10	10	10	10	10	12	12	12	12	12
Offset of suspension hole	k_m	-	28.0	31.0	44.5	48.0	50.5	57.5	72.0	86.5	98.5	111.5	124.5	137.0	140.0
Hook spanner size		-	-	-	-	-	-	-	-	-	-	-	-	-	155/8

System Halfen DETAN-D, European Technical Assessment ETA-23/0276

System components — material and design					
	Tension rod ②	Fork ③	Couplers ③ ④, locking nuts ③	Pins ② ④, circlips ①	Anchor disc ②
System diameter d_S [mm]	8-42	8-42	8-42	8-42	8-42
Material	Stainless steel	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Finish	polished	polished	polished	polished	polished

① circlips according to DIN 471, stainless steel 1.4568/1.4568
② material stainless steel, strength grade S460
③ material stainless steel, strength grade S355
④ material stainless steel, strength grade S235

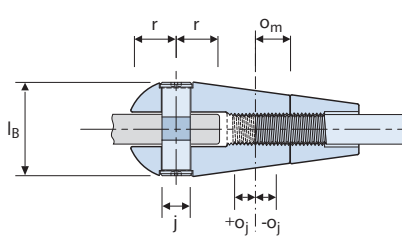
Stainless steel acc. to ETA-23/0276, annex 2 corresponds to corrosion resistance class III

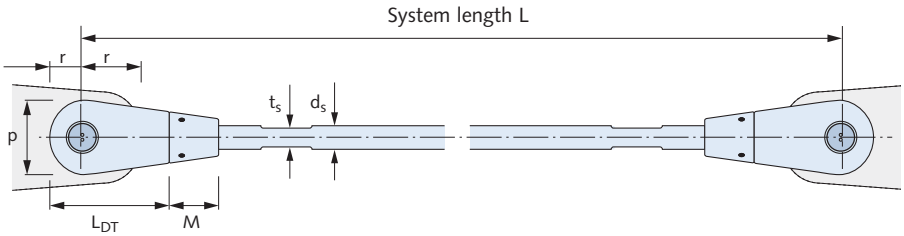
Note: When using DETAN-E the effects of corrosion for various ambient conditions must be verified by the design engineer for each separate case.

Load capacities, system and available rod lengths, material; stainless steel									
System diameter d_S [mm]	8	10	12	16	20	24	30	36	42
System load capacities									
Load capacity **Ft,R,d** [kN] ⑤	17.1	27.1	39.4	73.3	114.6	165.0	262.4	382.2	524.6
Available **maximum system length with <u>one</u> rod** [mm] ⑥									
Polished	3000	6000							

In accordance with ETA-23/0276 the partial safety value for the table above are assumed as γ_{M0} = 1.0 and γ_{M2} = 1.25
If other partial safety factors are to be applied the load capacities have to be calculated according to ETA-23/0276.
⑤ N_{Rd}: Design load according to type test S-WUE/120315 DETAN-D in accordance with ETA-23/0276.
⑥ Longer system lengths L consisting of several rods with connecting couplers are possible!

Fork



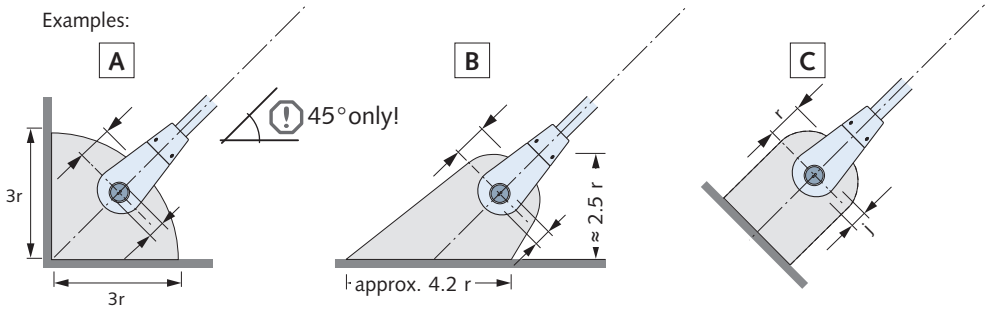


System dimensions [mm]; materials, see table above										
System diameter	d_S	8	10	12	16	20	24	30	36	42
Fork length	L_{DT}	40	49	60	78	94	115	140	169	196
Pin length	l_B	23	28.5	34	46	58	68	86	103	118
Fork width	p	23.5	29	35	48	60	70	89	106	123
Fork height	q	23.5	29	35	48	60	70	89	106	123
Thread depth	o_m	12.5	15	18.5	23.5	28	35	42.5	50	57
Screw adjustment range	o_j	4.5	5	6.5	7.5	8	11	12.5	14	15
Length locking nut	M	18	22	27	33	38	49	60	71	84
Tension rod assembly: Spanner width	t_s	6	8	10	14	18	21	27	32	36
Edge distance	r	→ see table on page 17 for dimensions of connecting plates								
Pin hole diameter	j									
Thickness of connection plate	b									

System Halfen DETAN-D, European Technical Assessment ETA-23/0276

Connecting plates

The load transfer from the rod system into the connection plates is considered as verified if the dimensions in the table have been observed.
Connection plates are not included in the scope of delivery.

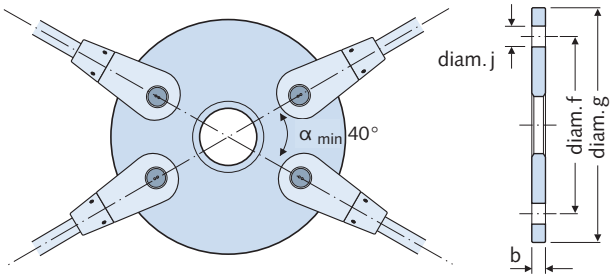


Note: A only possible when simultaneously using the circular anchor disc at 45°, see page 21.

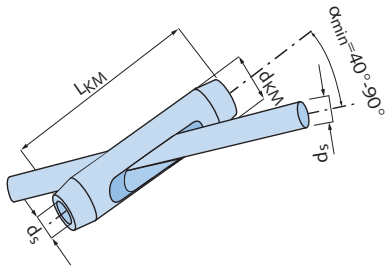
Dimensions [mm]; material — minimum qualities: Stainless steel, strength grade S235										
System diameter	d_S	8	10	12	16	20	24	30	36	42
Thickness conn. plate	b	8	10	12	15	20	20	30	30	35
Hole diameter for pin	j	7.5	9.5	11.5	14.5	18.5	21.5	26.5	30.5	35.5
Hole position	r	12	15	18	23	29	35	43	54	63

Cross bracing

Option 1: **Anchor disc**, Standard K40 (smallest connecting angle $\alpha_{min} = 40°$) Example: Anchor disc with 4 tension rods (maximum 8 tension rod connections per disc)



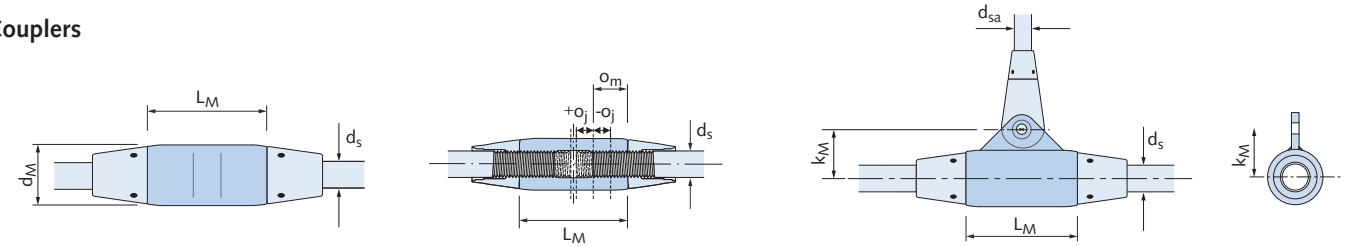
Option 2: **Cross coupler**
(connecting angle $\alpha = 40°\text{-}90°$)



Anchor disc: measurements [mm]; material: Stainless steel, strength grade S460										
System diameter	d_S	8	10	12	16	20	24	30	36	42
Outer hole diameter	f	76	93	112	150	184	212	269	318	367
Outer anchor disc diameter	g	100	123	148	196	242	282	355	425.5	493.5

Cross coupler: measurements [mm]; material: Stainless steel, strength grade S355/S235										
System diameter	d_S	8	10	12	16	20	24	30	36	42
Coupler length L	KM	90	110	126	155	180	210	262	320	380
Coupler diameter	d_{KM}	20	25	28	38	48	58	70	82	96

Couplers

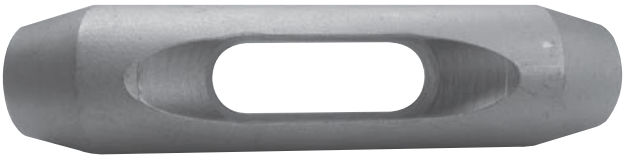


Cross coupler with hanger from system diameter 12

Dimensions [mm]; material, stainless steel, strength grade S355/S235										
System diameter	d_S	8	10	12	16	20	24	30	36	42
Coupler length	L_M	38	45	56	83	82	104	125	144.5	166.5
Coupler diameter	d_M	17	21	25	35	43	52	65	78	90
Thread depth	o_m	12.5	15	18.5	23.5	28	35	42.5	50	57
Suspension system diam.	d_{sa}	-	-	8					10	
Offset, suspension hole	k_m	-	-	28	33	37	49	59.1	74.5	93.1

HALFEN DETAN ROD SYSTEMS
Couplers and Compression Rods

Halfen DETAN Cross couplers



Cross coupler with a minimal cross angle of 40°

The Halfen DETAN Cross coupler is an alternative to the anchor disc cross coupler. The new cross coupler can be used for minimum crossing angles. The cross coupler can be used instead of the anchor disc and 4 fork heads. In both cases the same load capacity is guaranteed.

Cross-bracing with a cross coupler

The cross couplers are elegant solutions and allow contactless crossing of tension rods in the same plane.
Other advantages are the moderate costs compared to an anchor disc solution and the easy installation.

Halfen DETAN Compression rods

Bracing between an exterior steel column and an interior steel beam

The Halfen DETAN Rod system is an intelligent system combining tension and compression rods. To complement the Halfen DETAN Rod system we also supply compression rods that integrate perfect both visually and technically into the system. To blend in and to match the tension rods the compression rods taper towards the rod-ends. This allows use of the same design of fork and locking-nuts to give a uniform design. The concept is especially convincing as the forks are suitable for compression as well as for tension loads. This combination of tension and compression rods is therefore technically very beneficial.

In addition to standard pipe profiles we also provide other pipe cross-sections and special solutions.

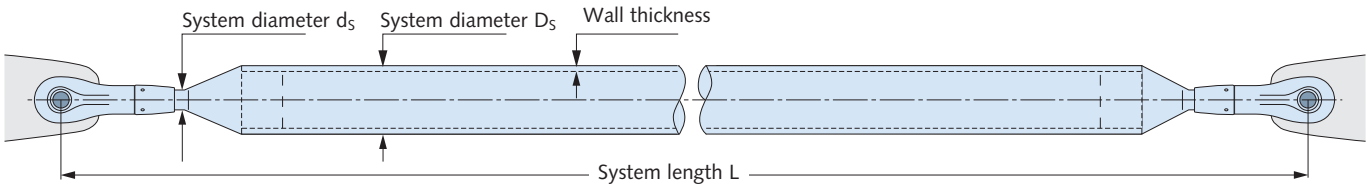
Compression system connected to a welded plate

The compression rod systems are pre-assembled with our standard forks and locking-nuts.

HALFEN DETAN ROD SYSTEMS
Product Range Overview: Halfen DETAN Compression Rod System

Halfen DETAN Compression rod

To complement the tension rod system we also offer compression rods, which can be incorporated technically and aesthetically perfect into a system. Compression rods consist of larger diameter tubes, which are tapered at each end
allowing standard Halfen DETAN Fork heads to be used.



Ordering example: Compression rod system, DETAN-S, D_S = 42 mm, L = 2000 mm, fork connector d_S = 16 mm
Ordering example (stainless steel): Compression rod system, DETAN-D, D_S = 60 mm, L = 3200 mm, fork connector d_S = 24 mm

Rod cross-sections — examples / recommended configurations							
System - Ø D_S [mm]	42	54	60	76	89	114	139
Wall thickness	2.6	2.6	2.9	2.9	3.2	3.6	4.0

Other rod dimensions are also available.
Please contact us for further information.

Static calculation of compression rods is required for individual projects. A free Halfen DETAN Calculation program is available. Contact us if you require assistance. An enquiry with drawings, system dimensions and static verification is also possible.

All fork and connecting plate system dimensions; see page 14–15 (steel) → page 16-17 (stainless steel)

Compression rod in steel				
		Compression rod	**Fork**	**Locking nut**
System diameter D_S [mm]		42-139/according to statics calculations	according to statics calculations	see fork
Material		S355J2	G20 Mn5+QT	S235JR
Finish	**FV**	hot-dip galvanized	hot-dip galvanized	hot-dip galvanized
	WB	mill finish	hot-dip galvanized	hot-dip galvanized

Compression rod in stainless steel			
	Compression rod	**Fork**	**Locking nut**
System diameter D_S [mm]	42-139/according to statics calculations	according to statics calculations	see fork
Material	S235	S460	S235
Finish	stainless steel ①	stainless steel ①	stainless steel ①

① Stainless steel corresponds to corrosion protection class III as in DIN EN 1993-1-4

Note: The design engineer is responsible for verifying the corrosion resistance is suitable for the various ambient conditions for each individual case when using Halfen DETAN-D.

System assembly

Length adjustment at the forks.
The cone (with thread) is inserted in the rod and secured with a continuous weld.
Available as a custom piece with at least one fork.
The cone cannot be ordered as a single component, delivery only as a complete pressure rod.

HALFEN DETAN ROD SYSTEMS
DETAN surface finishes and coatings, fire protection

DETAN-D surface finishes

Surface finish is usually an important factor in applications using stainless steel. Stainless steel rods are bright drawn as standard but can be satin or hand polished if required.
The photographs below provide a good indication of the available finishes; actual finishes may differ slightly. Couplers and anchor discs are supplied with a smooth machined finish as standard, and can be satin-polished or hand polished when required.

Material and surface finishes

Material	Bar	Fork, nut	Coupler	Cross Coupler	Disc
Electro-polished (EP)	bright drawn	Electro-polished	Machined	Electro-polished	Machined
Satin-polished (SP)	bright drawn	Satin-polished	Satin-polished	Satin-polished	Satin-polished
Hand polished (HP)	Hand polished	Hand polished	Hand polished	Hand polished	Hand polished

Duplex–coatings

Custom colour design: Powder coating
Two criteria can be met with a protective powder coating: Free architectural design using colour with simultaneous improvement of the corrosion protection.
The coatings can be applied by a certified coating specialist.

Duplex-coating (Hot-dip galvanized + paint coating or powder coating) according to EN ISO 12944-5.

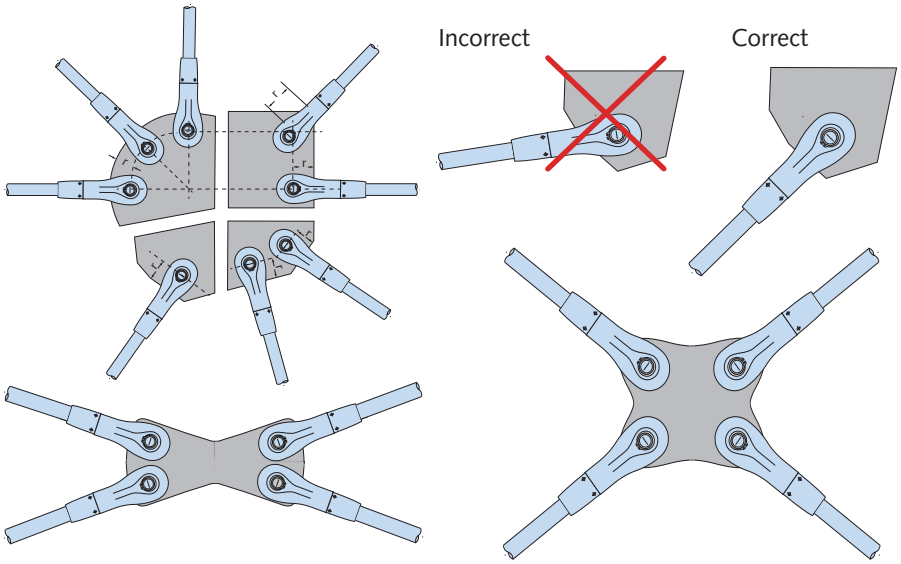
Fire protection

There are reactive fire protection systems for steel elements with round profiles approved by the German Institute of Construction Engineering (*DIBt, Deutsches Institut für Bautechnik*) on the market. We can gladly put you in touch with the supplier of such systems.

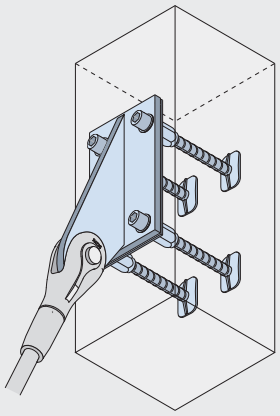
Downloads and information about the fire protection system HENSOTHERM® 421 KS by Rudolf Hensel GmbH, are available on the website at www.rudolf-hensel.de/421KS.

HENSEL
BRANDSCHUTZSYSTEME

Examples — Connection plates and anchor discs



The connecting elements shown here are only examples of our custom solutions illustrating possible shapes of connecting plates. These steel plates are not standard products. Drawings are always required for enquiries and estimates.



Halfen Universal connection
A Technical Product Information pdf document can be downloaded here:
www.halfen.com/products/reinforcement-systems/HUC Universal connection

Installation and safety notes

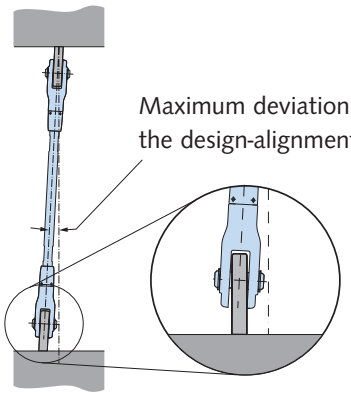


Figure 1

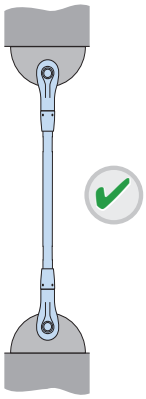


Figure 2a

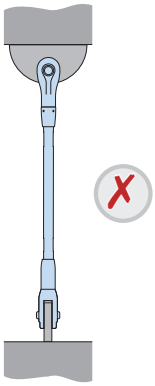


Figure 2b

Forks must be **correctly aligned** and positioned **in the same plane** (Figure 1 and 2a) to ensure that the tension system is not subjected to bending.
To ensure the rod can be installed, one fork end of the rod **must be able to swing into place**; this may not always be possible (see figure 3b).
An **anchor disk** must be used in this case, to allow correct installation (see figure 3a).

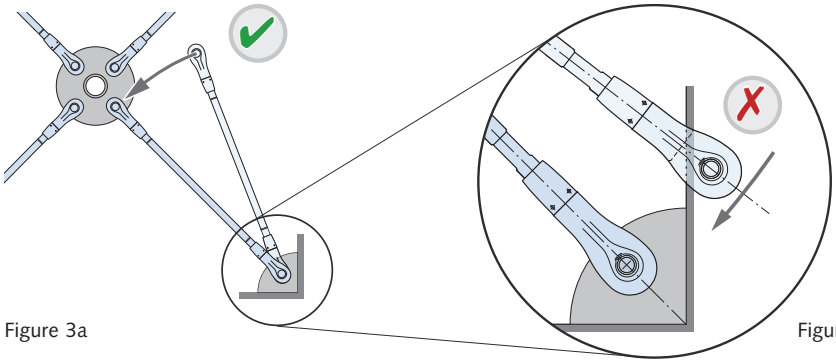


Figure 3a

Figure 3b

More information can be found in the **installation instruction** INST_DT ***www.halfen.com****/products/tension rod systems/detan rod system/product information*

For an **installation video** go to, *www.halfen.com/service/videos/tension rod systems*

Prior to installation all DETAN Rod system components must be checked for damage. Damaged components must not be used.

Corrosion protection

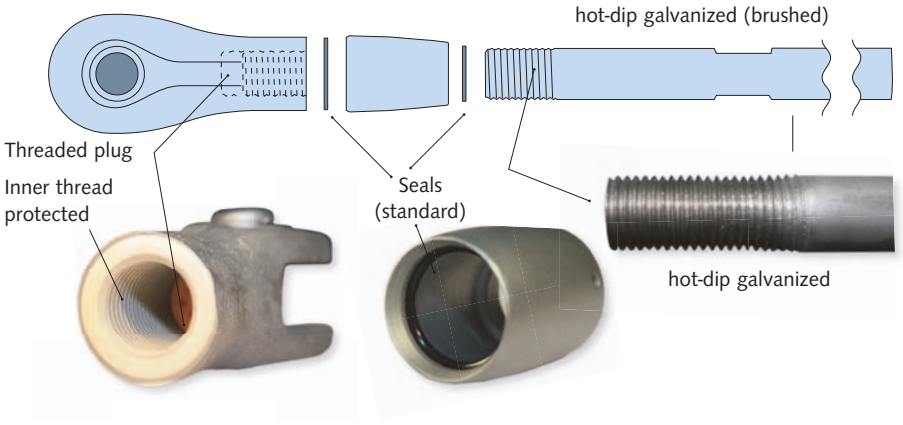
Corrosion protection

The DETAN Rod systems offer high protection against corrosion, especially for vulnerable parts of the system, e.g. the threads.

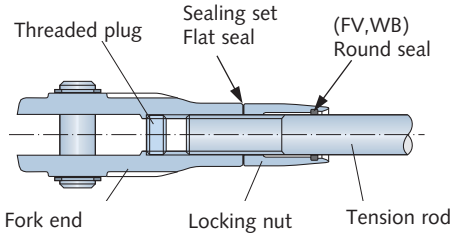
The forks and locking-nuts are hot-dip galvanized to ensure durable top-quality protection against corrosion as well as to ensure good mechanical resistance.

Reliable and durable

- tension rods are completely hot-dip galvanized after production
- no danger of hydrogen embrittlement
- no flaking zinc
- large spanner flats ensure that rod can be properly tightened
- forks and locking-nuts are hot-dip galvanized
- threads are corrosion protected
- threads are additionally protected against humidity and contamination
- sealing-sets as standard for rods with diameter 16 mm or larger

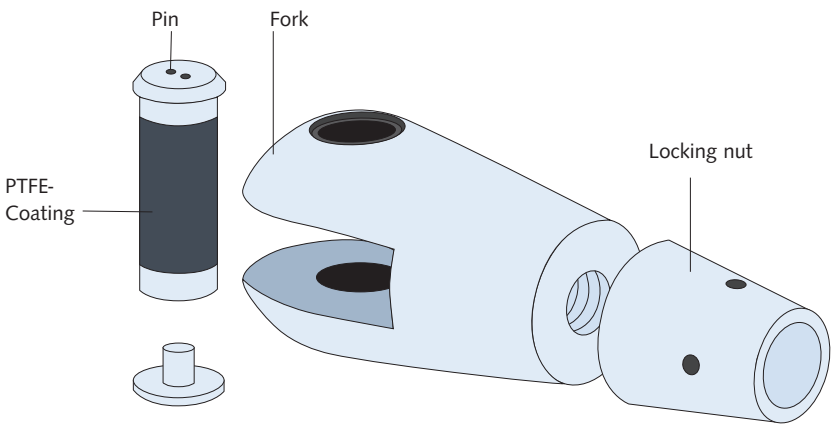


Sealing systems for system-component (for tension and compressure rods) = effective protection against humidity and contamination



All forks are delivered with a threaded cap inserted to protect the thread as standard. The caps are colour-coded to help identify the thread direction:
Yellow = right-hand thread,
Blue = left-hand thread.
A special sealing system is provided as standard for additional protection for all rod diameters larger 16 mm. We recommend sealing the outer joint of the locking-nuts on-site with a durable elastic silicone suitable for outdoor application. In general, all connecting couplers smaller than M16 should always be sealed using suitable silicone sealant.

Corrosion protection Halfen DETAN-D



Each stainless steel fork is supplied with two clear, self-adhesive, PET (polyester) washers to isolate the system from a connecting plate of a dissimilar metal.
Stainless steel pins are supplied with a PTFE coating around the barrel, as illustrated, to isolate the system from a connecting plate of a dissimilar metal.

HALFEN DETAN ROD SYSTEMS
Halfen DETAN Design Software

Optimal on-site logistics

Rod marked with system information

Avoid mix-ups on-site with system specific rod marking

- all rods are clearly marked with contract and customer specific data (order and rod position number, rod length, system size)
- standard for systems diameter 16 – 60 mm (DETAN-S)

Label with product-specific data

Easy and customer-friendly labels with specific information

- includes product-specific information, e.g. system length, system diameter
- exact identification and sorting with item position numbers
- optimized and efficient on-site logistics
- customer specified information possible: Project-data, e.g. floor numbers or node position

Certified quality

Pre-assembled delivery

The rod systems up to and including 60 mm diameter will be delivered pre-assembled.
(76 mm diameter rods and larger are delivered in separate components).
Larger system elements will be separated at the couplers as required to enable delivery.

Economic and time saving

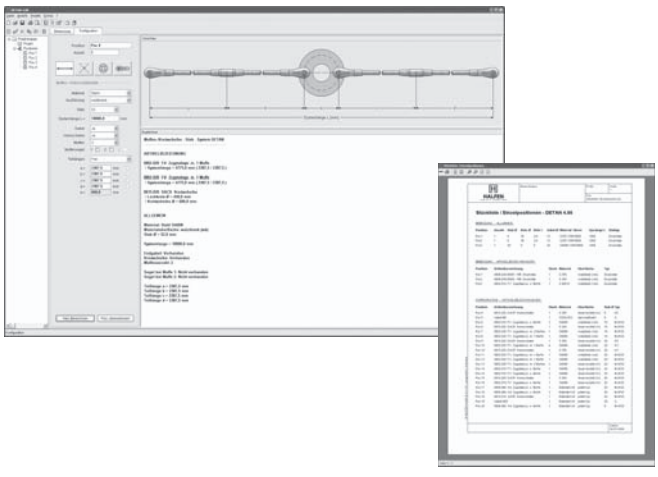
- no further on-site assembly required
- no danger of mix-ups
- pre-assembled to system length $L + o_j$, → see pages 14 and 16
- free movement of threads ensured
- easy online forms available for tender request, or use the order forms attached → see pages 28–32

Halfen DETAN Design software

The DETAN design software:
Structural calculation and planning tool in one programme.

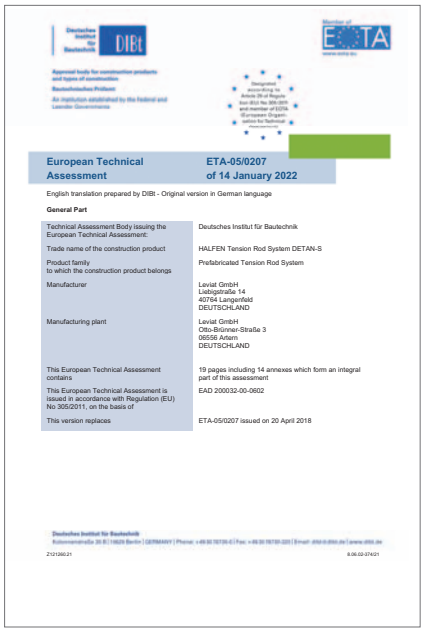
- structural calculation:
  tension rod system design according to ETA Assessment, compression rod system design according to EC3 and ETA Assessment
- various material options and finishes
- dimension results are used to generate item lists with individual positions listed in a print-out

***www.halfen.com**/Downloads/Software-CAD/Dimensioning Software/DETAN*



HALFEN DETAN ROD SYSTEMS
European Technical Assessment

Assessment for Halfen DETAN-S



European Technical Assessment ETA-05/0207 of 14 January 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	HALFEN Tension Rod System DETAN-S
Product family to which the construction product belongs	Prefabricated Tension Rod System
Manufacturer	Leviat GmbH Liebigstraße 14 40764 Langenfeld DEUTSCHLAND
Manufacturing plant	Leviat GmbH Otto-Brünner-Straße 3 06556 Artern DEUTSCHLAND
This European Technical Assessment contains	19 pages including 14 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 200032-00-0602
This version replaces	ETA-05/0207 issued on 20 April 2018

Halfen DETAN-S

- European Technical Assessment ETA-05/0207
- CE marking

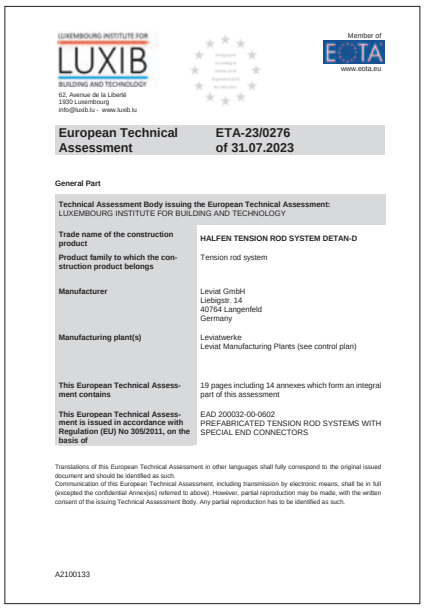
DETAN approvals available on the internet:
www.halfen.com/Products/Tension rod system/DETAN Rod System /Product information

Assessment for Halfen DETAN-S

- tension rod system DETAN-S with European Technical Assessment ETA-05/0207
- up to 15% higher load capacities with the additional S470 and S520 strength classes which are included in the new ETA; compared with strength class S460
- CE marking recognized in all European Union countries
- design of allowable loads considering country-specific coefficiants γ_{M0} and γ_{M2} (NA) using the DETAN software
- EU wide standardised design concept
- no national approvals or certificates required
- cross couplers are a cost effective alternative to anchor discs for cross bracing

Design of compression rods

- compression rods are regulated in the ETA
- dimensioning of DETAN-S compression rods from tube material, strength class S355, according to Eurocode 3 (EN1993-1-1)



European Technical Assessment ETA-23/0276 of 31.07.2023

General Part

Technical Assessment Body issuing the European Technical Assessment:	LUXEMBOURG INSTITUTE FOR BUILDING AND TECHNOLOGY
Trade name of the construction product	HALFEN TENSION ROD SYSTEM DETAN-D
Product family to which the construction product belongs	Tension rod system
Manufacturer	Leviat GmbH Liebigstr. 14 40764 Langenfeld Germany
Manufacturing plant(s)	Leviatwerke Leviat Manufacturing Plants (see control plan)
This European Technical Assessment contains	19 pages including 14 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 200032-00-0602 PREFABRICATED TENSION ROD SYSTEMS WITH SPECIAL END CONNECTORS

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.
Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (excepted the confidential Annex(es) referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

A2100133

Halfen DETAN-D

- European Technical Assessment ETA-23/0276
- CE marking

European Technical Assessment for Halfen DETAN-D

- tension rod system DETAN-D in stainless steel with European Technical Assessment ETA-23/0276
- permanent quality and production monitoring by a supervisory institution
- CE marking recognized in all European Union countries
- 25% higher loads compared to strength class S355 due to the higher tensile strength of the tension rods
- design of allowable loads considering country-specific coefficiants γ_{M0} and γ_{M2} (NA) using the DETAN software
- EU wide, standardised design concept
- no national approvals or certificates required
- cross couplers are a cost effective alternative to anchor discs for cross bracings

Design of compression rods

- compression rods are regulated in the ETA
- dimensioning of DETAN-D compression rods in stainless steel strength class 235, acccording to Eurocode 3 (EN1993-1-4)

HALFEN DETAN ROD SYSTEMS
DETAN Pretension Unit

DETAN Pretension unit — Advantages and basics

The exact application of pretension for system diameters 30 and larger can be difficult, therefore additional tools such as hydraulic jacks become necessary.
The Halfen Pretension unit for use with DETAN Rod systems from M30 to M60 provides an effective solution with load transfer using a threaded-plate preventing damages to the rod surface.

Additional advantages

- the system is optimised for DETAN Rods
- extra lightweight aluminium design for simple assembly
- targeted hydraulic application for tension up to 425 kN
- no power-source needed
- the high-quality galvanized surface is protected by special load transfer plates
- simple control of load application with a calibrated manometer
- additional control using optional extensometer, even after load application (if previously gauge-marked)
- functional, simple & robust

Applying pretension

If pretensioning a system is intended then special couplers, special thread lengths and locking-nuts are required. These cannot be retrofitted and must therefore be taken into consideration at the planning stage.
Our technical support team is available to assist in any enquires. Contact information can be found at the back of this catalogue.
To apply pretension, special pretension units are available from our technical support team. The necessary rod force is converted into the required hydraulic pressure and then applied using the Halfen DETAN Pretension unit.

Pretension check

If the rod was previously gauge-marked, the pretension force can be controlled using an extensometer.
This system can be used during, as well as after load application.
This allows load control using hydraulic pressure as well as monitoring direct rod strain.
Similar to the DETAN Pretension unit this device is easy to use, is robust and also requires no power-source.

Halfen DETAN Pretension Unit

Assembly of the pretension unit

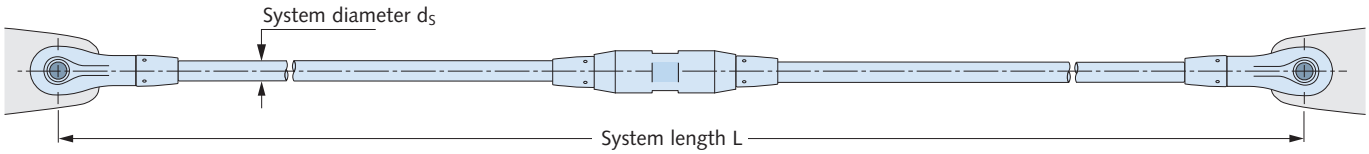
Easy to attach and to operate
To avoid possible damage to the rod surface load transfer is via threaded plates. The hydraulic-system is attached in front and behind the coupler. The hydraulic jacks temporarily relieve the strain on the coupler, allowing the coupler to be easily turned by hand. When reaching the desired pressure, the hydraulic unit is released and removed. After release the coupler takes the load.

To ensure that the maximum recommended load has been reached the required hydraulic pressure is needed. Please refer to the table below. Alternatively the load can be checked using an extensometer.

A detailed assembly instruction is available on the Internet:
www.halfen.com*/Service/Brochures/Installation instructions/DETAN*

System variations

with **pretension coupler**:



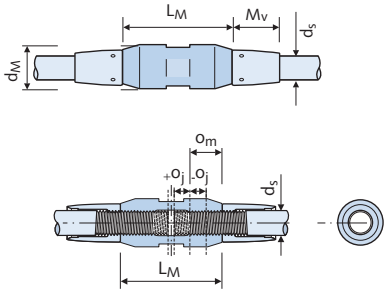
Ordering example (material steel): Tension rod system, DETAN-S, d_S = 30 mm, L = 5600 mm FV, 1 pretension coupler

System load capacities, system lengths and available rod lengths							
System diameter d_S [mm]	**30**	**36**	**42**	**48**	**52**	**56**	**60**
Cross-section **A** [mm²]	707	1018	1385	1810	2124	2463	2827
Thread length **o** [mm]	105	118	126	139	176	188	195
Available **min. system length** with coupler L [mm]	1076	1244	1440	1652	1758	1866	2056
Load capacity $N_{R,d}$ [kN]	290.6	423.4	581.1	763.7	911.3	1052.4	1224.5

Pretension table for DETAN Rod system S (some values are rounded)								
Max. recommended pretension ① [kN]	**N**	116	169	232	305	365	421	425②
Hydraulic pressure [bar]	**p**	190	277	380	500	596	688	695
Strain [‰]	**ε**	0.78	0.79	0.80	0.80	0.82	0.81	0.72
Stress [N/mm²]	**σ**	164	166	168	169	172	171	150
Elongation [µm/10 cm]	**Δl**	78	79	80	80	82	81	72

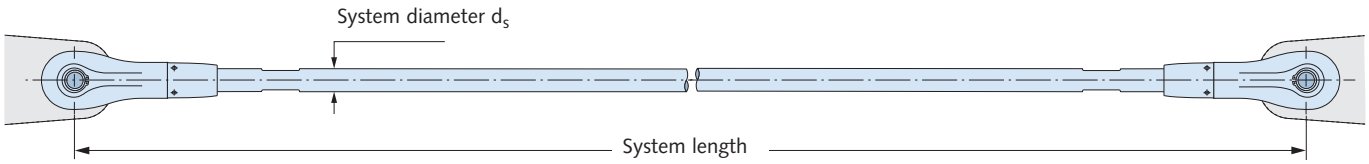
① Maximum recommended pretension without precise verification ≙ 40% of $N_{Rd.}$ ② Maximum hydraulic pressure at approx. 700 bar

Pretension coupler (all dimensions in [mm])								
System diameter	d_S	**30**	**36**	**42**	**48**	**52**	**56**	**60**
Coupler length	L_M	120	140	158	180	195	210	245
Coupler diameter	d_M	53	64	75	87	93	98	104
Locking nut length	M_v	99	107	118	126	158	165	172
Coupler assembly	**SW**	46	55	65	75	80	85	90
Tension rod assembly		Spanner width t_s						
		27	32	36	41	46	50	55
Locking nut assembly		Hook spanner size						
		45–50	52–55	68–75	68–75	80–90	80–90	80–90



Tender specification

Tension rod system Halfen DETAN-S ...

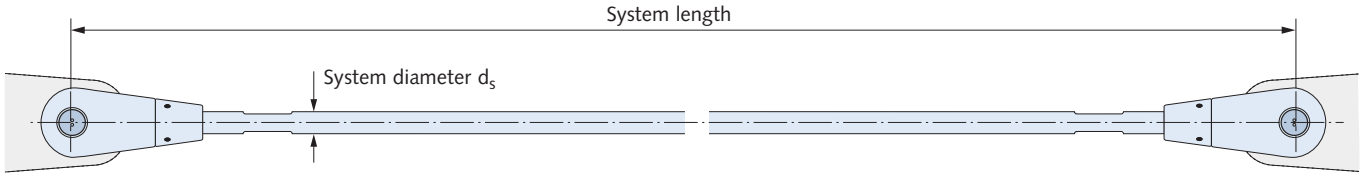


Tension rod system type Halfen DETAN-S, consisting of 1 right-hand threaded fork, 1 left-hand threaded fork, plus 1 tension rod including 2 pins, 4 circlips and 2 DT-S nuts,

with European Technical Assessment ETA 05/0207, pre-assembled and product-specific-labelled tension rod system,
type DETAN-S d_s = 30, L, F
with
d_s = system-diameter [mm] ..... (10 / 12 / 16 / 20 / 24 / 27 / 30 / 36 / 42 / 48 / 52 / 56 / 60 / 76)
L = system-length [mm] (from bolt-axis/to bolt-axis),
F = ... (material FV /WB) for hot-dip galvanized or mill finished surface

completely hot-dip galvanized finish (alternative; mill finished tension rod), or equivalent; deliver and install according to the manufacturer's installation instructions. Includes welding the connector plates according to the specifications provided by the planner.

Tension rod system Halfen DETAN-D ...



Tension rod system type Halfen DETAN-D made of stainless steel,
corrosion resistance class (CRC) III according to EN 1993-1-4: 2006, consisting of 1 right-hand threaded fork, 1 left-hand thread fork, plus 1 tension rod including 2 pins, 4 circlips and 2 DT-D nuts,

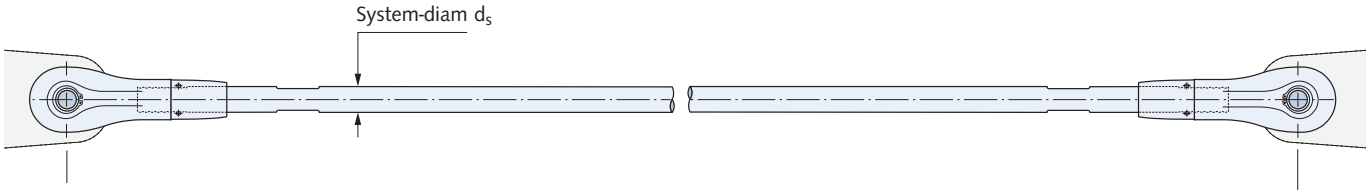
with European Technical Assessment ETA-23/0276, pre-assembled and product-specific-labelled tension rod system,
type DETAN-D, d_s, L
with
d_s = system-diameter [mm] ..... (8 / 10 / 12 / 16 / 20 / 24 / 27 / 30)
L = system-length [mm] (from bolt-axis/to bolt-axis),

or equivalent; deliver and install according to the manufacturer's installation instructions. Includes welding the connector plates according to the specifications provided by the planner.

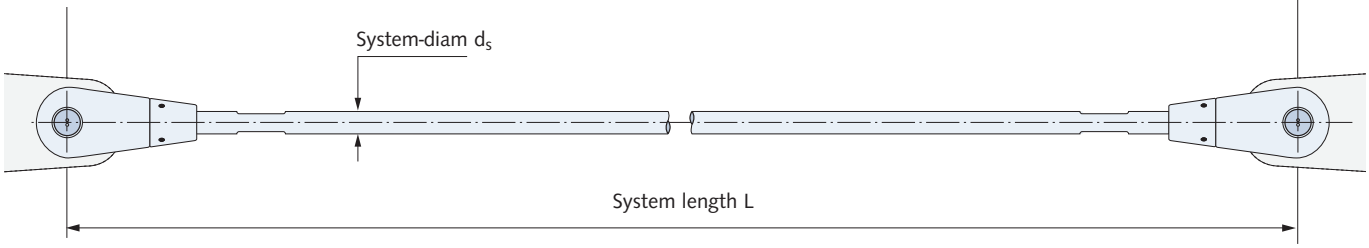
HALFEN DETAN TENSION ROD SYSTEM
Basic system without couplers

Customer: _____ Contact name: _____
Customer address: _____
Tel.: _____ Fax: _____ E-mail: _____
Project: _____ Project address: _____
Date: _____ Customer no.: _____ Enquiry ❑ Estimate ❑ Order ❑

Tension rod system DETAN-S (steel):



Tension rod system DETAN-D (stainless):



Choice of material:

DETAN-S (steel) – FV (hot-dip galvanized)
ETA-05/0207; EN1993

DETAN-S (steel) – WB (mill finish)
ETA-05/0207; EN1993

DETAN-D (stainless)
ETA-23/0276

Item.	Qty	d_s [mm]	$Z_{Ed,max}$ ① [kN]	System length L [mm]	Material choice		
					mill finish	hot-dip galvanized	stainless
Example	*3*	*30*		*5600*		*x*	

① maximum tension load required if diameter is unknown

Please contact us for an estimate. Send this completed PDF form sheet per E-mail to: **stahlbeton.de@leviat.com**.

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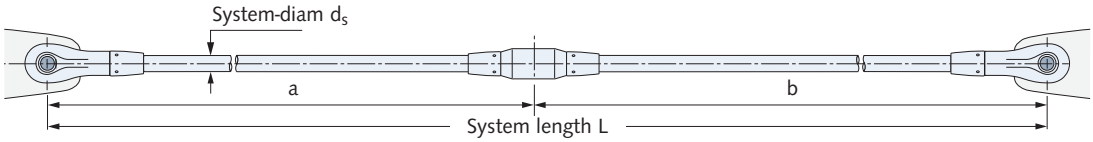
Leviat
A CRH COMPANY

HALFEN

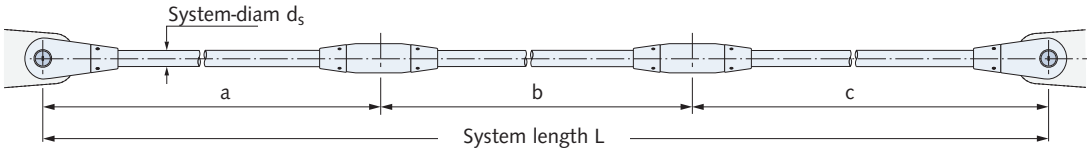
HALFEN DETAN TENSION ROD SYSTEM
Basic system with couplers

Customer: _____ Contact name: _____
Customer address: _____
Tel.: _____ Fax: _____ E-mail: _____
Project: _____ Project address: _____
Date: _____ Customer no.: _____ Enquiry ❑ Estimate ❑ Order ❑

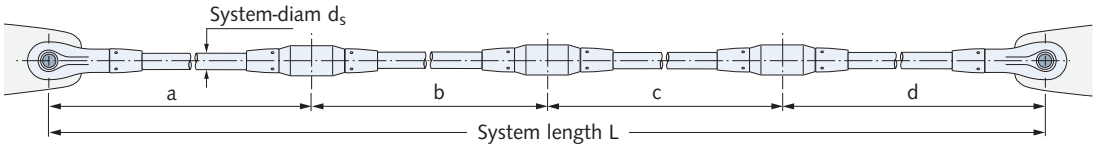
One coupler:
Example DETAN-S (steel)



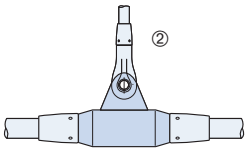
Two couplers:
Example DETAN-D (stainless)



Three couplers:
Example DETAN-S (stainless)



Coupler (MO)
Example DETAN-D (stainless)



Coupler with hanger (MS)
Example DETAN-S (steel)

If more than three couplers are required, informative drawings showing the couplers locations shall be submitted. Couplers with or without hanger are available for both systems Detan-S and DETAN-D.

Choice of material:

DETAN-S (steel) – FV (hot-dip galvanized)
ETA-05/0207; EN1993

DETAN-S (steel) – WB (mill finish)
ETA-05/0207; EN1993

DETAN-D (stainless)
ETA-23/0276

Item.	Qty	d_s [mm]	$Z_{Ed,max}$ ① [kN]	System length L [mm]	1 / 2 / 3 Qty of couplers [max.3]	Length a [mm]	MO or MS	Length b [mm]	MO or MS	Length c [mm]	MO or MS	Length d [mm]	Material choice: mill finish	hot-dip galvanized	stainless
Example	*3*	*30*		*5600*										*x*	

① maximum tension load required if diameter is unknown
② suspended systems at couplers with hanger can be recorded in our order form: basic system without couplers

Please contact us for an estimate. Send this completed PDF form sheet per E-mail to: **stahlbeton.de@leviat.com**.

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HALFEN DETAN CROSS BRACINGS

Double-symmetric fields (rectangular or square)

Customer: _____ Contact name: _____

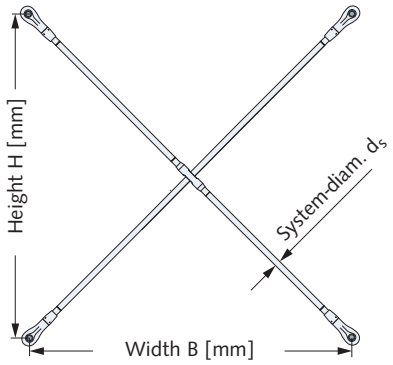
Customer address: _____

Tel.: _____ Fax: _____ E-mail: _____

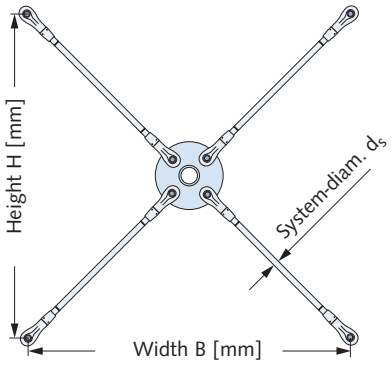
Project: _____ Project address: _____

Date: _____ Customer no.: _____ Enquiry ❑ Estimate ❑ Order ❑

Cross bracing



with cross coupler ②



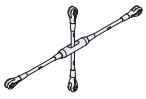
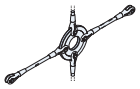
with anchor disc ②

Choice of material:

DETAN-S (steel) – FV (hot-dip galvanized)
ETA-05/0207

DETAN-S (steel) – WB (mill finish)
ETA-05/0207

DETAN-D (stainless)
ETA-23/0276

Item	Qty	d_s [mm]	$Z_{Ed,max}$ ① [kN]	B [mm]	H [mm]			Material choice: mill finish	Material choice: hot-dip galvanized	Material choice: stainless
Example	*3*	*30*		*5600*	*4200*	*x*			*x*	

① maximum tension load required if diameter is unknown
② smallest installation angle α = 40°

Please contact us for an estimate. Send this completed PDF form sheet per E-mail to:
stahlbeton.de@leviat.com.

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HALFEN DETAN CROSS BRACINGS

Asymmetric fields (e.g. trapezoidal or diamond-shaped)

Customer: _____ Contact name: _____

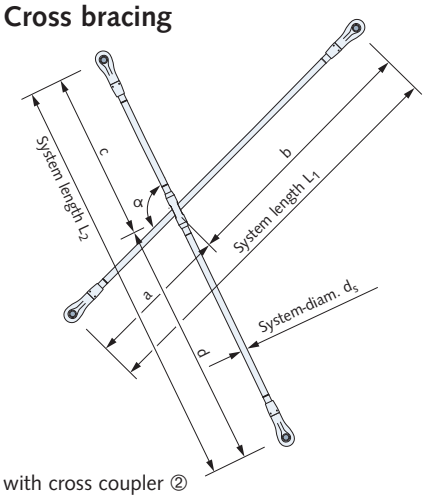
Customer address: _____

Tel.: _____ Fax: _____ E-mail: _____

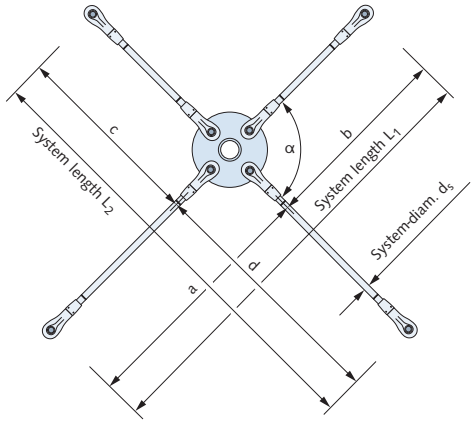
Project: _____ Project address: _____

Date: _____ Customer no.: _____ Enquiry ❑ Estimate ❑ Order ❑

Cross bracing



with cross coupler ②



with anchor disc ②

Choice of material:

DETAN-S (steel) – FV (hot-dip galvanized) ETA-05/0207

DETAN-S (steel) – WB (mill finish) ETA-05/0207

DETAN-D (stainless) ETA-23/0276

Item	Qty	d_s [mm]	$Z_{Ed,max}$ ① [kN]	System length L_1 [mm]	System length L_2 [mm]	Length a [mm]	Length b [mm]	Length c [mm]	Length d [mm]	Opening angle ② [°]	Material choice: mill finish	Material choice: hot-dip galvanized	Material choice: stainless
Example	*3*	*30*		*5600*	*4200*	*x*						*x*	
Plausibility check: $L_1 = a + b$ and $L_2 = c + d$													

① maximum tension load required if diameter is unknown
② smallest installation angle α = 40°

Please contact us for an estimate. Send this completed PDF form sheet per E-mail to:
stahlbeton.de@leviat.com.

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HALFEN DETAN COMPRESSION ROD SYSTEM

Customer: _____ Contact name: _____

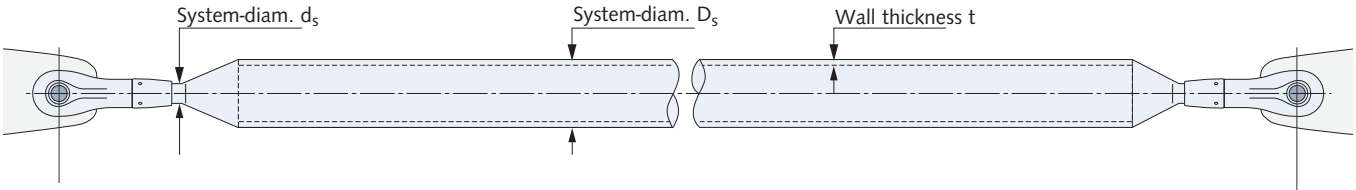
Customer address: _____

Tel.: _____ Fax: _____ E-mail: _____

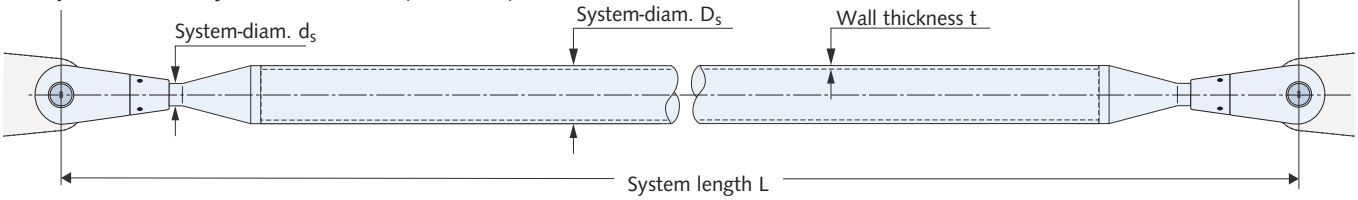
Project: _____ Project address: _____

Date: _____ Customer no.: _____ Enquiry ❑ Estimate ❑ Order ❑

Compression rod system DETAN-S (steel):



Compression rod system DETAN-D (stainless):



Choice of material:

DETAN-S (steel) – FV (hot-dip galvanized)
ETA-05/0207; EN1993

DETAN-S (steel) – WB (mill finish)
ETA-05/0207; EN1993

DETAN-D (stainless)
ETA-23/0276

Item	Qty	d_s [mm]	D_s ③ [mm]	t ③ [mm]	$N_{Ed,max}$ ① [kN]	$Z_{Ed,max}$ ② [kN]	System length L [mm]	Material choice: mill finish	Material choice: hot-dip galva-nized	Material choice: stain-less
Example	*5*	*16*	*54*	*2,6*			*1250*		*x*	

① for unknown geometry maximum compression stress is required

② for unknown geometry maximum tension stress is required (only if present)

③ shorter delivery periods if standard lengths from table below will be selected (see ⓘ note):

Standard cross sections [mm]; only for steel S355							
System-diameter D_s	42	54	60	76	89	114	139
Wall thickness	2.6	2.6	2.9	2.9	3.2	3.6	4.0

ⓘ **Note:** DETAN Compression rods are also available with other diameters as shown in the table.

Please contact us for an estimate. Send this completed PDF form sheet per E-mail to: **stahlbeton.de@leviat.com**.

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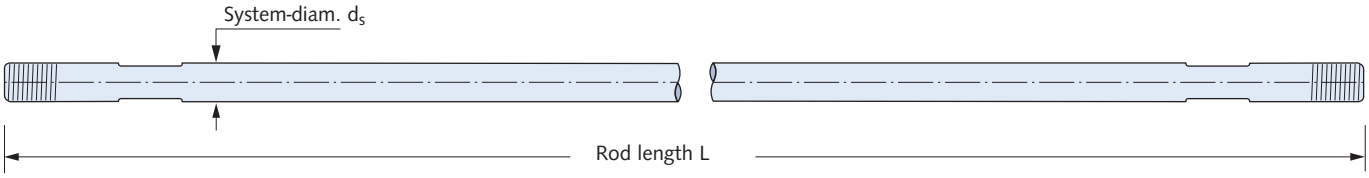
HALFEN DETAN TENSION ROD SPECIAL DESIGN

Customer: _____ Contact name: _____
Customer address: _____
Tel.: _____ Fax: _____ E-mail: _____
Project: _____ Project address: _____
Date: _____ Customer no.: _____ Enquiry ❑ Estimate ❑ Order ❑

Special design rod ③



Choice of material:

DETAN-S (steel) – FV (hot-dip galvanized)
ETA-05/0207; EN1993

DETAN-S (steel) – WB (mill finish)
ETA-05/0207; EN1993

DETAN-D (stainless)
ETA-23/0276

Item	Qty	d_s ③ [mm]	System length L [mm]	Thread design incl. indication ①② of thread-length [mm]						Fork connection single ended with thread direction ③		Material choice		
				r/r		l/l		r/l		r	l	mill finish	hot-dip galva-nized	stainless
Example	*3*	*30*	*2500*			*x*					*x*		*x*	
						125	*80*							

① r/r = right-hand/right-hand - thread; l/l = left-hand/left-hand - thread;
r/l = right-hand/left-hand - thread
② thread lengths up to 195 mm possible
③ not part of European Technical Assessment

Please contact us for an estimate. Send this completed PDF form sheet per E-mail to: **stahlbeton.de@leviat.com**.

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